



CSU-DOST2 Food Innovation Center

ROMEO R. QUILANG, PHD UNIVERSITY PRESIDENT/PROJECT CONSULTANT

CSU-DOST2 Food Innovation Center

- established in April 2013
- one of the three FICs in the Philippines (Davao City, Tuguegarao City, Tacloban City)
- vision: a leading center for innovations and technical support for the food industry in Cagayan Valley Region



Legal Basis

Memorandum of Agreement signed between the Department of Science and Technology and CSU in April 2013 to

- help boost the government's mandate to spur socioeconomic development in the countryside
- support the present administration's Package for the Improvement of Nutrition of Young Children Program (PNOY Program)
- fulfill the university's mission to provide advanced and quality instruction in Science and Technology



Legal Basis







DOST & CSU Counterparts

- DOST provides technical support including additional equipment
- DOST supervises and monitors all activities of the center
- CSU continues to improve and expand the center and maintain equipment
- CSU takes charge of the full operation (product development, product testing, product packaging, promotion, and MSMEs adoption)
- CSU allows students and researchers to use the facility for their research and development activities

- Number of Products: 52
- Number of Intellectual Property

Rights (trademark): 8







Used to deepfry food under reduced pressure and temperature

VACUUM FRYER







VACUUM FRYER

PRODUCTS

Crispy Mix Veggies

Vacuum Fried Sweet

Potato Mix

Crispy Okra

Crispy Talong

Vacuum Fried Sili

Vacuum Fried Sweet

Potatoes (white/ violet/

orange)

Crispy Ampalaya

Crispy Squash

Crispy String Beans



VACUUM FRYER











VACUUM FRYER













WATER RETORT

PRODUCTS

Chevon Papaitan

chewphelporoducts

Round Scad Spanish Style Sardines

Chicken Arroz Caldo

Long to the s

Adobo Rice

Sisig

Picadillo

Biko

Mutton Kaldereta

Mutton Taosi

Nata de Coco



WATER RETORT











WATER RETORT















Used to convert liquids into powder



Products D



PRODUCTS

Volteaz 5 (guyabano, moringa saluyot, pandan, carrots)

Ginisa mix

Tamarind Powder

Pomelo Powder

Calamansi Powder

Kangkong Powder

Carrot Powder

Tomato Powder

Camote Powder

Pechay Powder

Ampalaya Powder

Arroz de Café

Saluyot Powder

Pineapple Powder



SPRAY DRYER















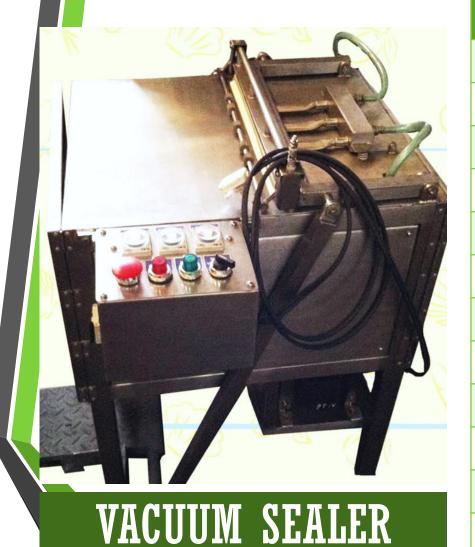
Used to vacuum-seal food products in flexible pouches to prolong shelflife

VACUUM SEALER









PRODUCTS

Pickled Arius

Dried Fish

Dried Pusit

Onion

Garlic

Peanut

Malunggay Leaves

Smoked Fish

Pickled Santol

Seaweed

Pickled Ampalaya

Choco Blocks



VACUUM PACKAGING MACHINE











Other Products Developed



Complementary Feeding Program under PINOY





Development of Nutricurls (rice-mongo curls with malunggay) as a complementary food which will be presented this year to DepED.



Other Products Developed

Complementary Feeding Program under PINOY





Production of Nutriblend (rice-sesame-mongo blend), developed by DOST-FNRI for children between 6 months to 3 years of age, for roll-out to identified barangays in the region with high prevalence of malnutrition.

Other Equipment Available

- Band Sealer used in continuous heat-sealing pouches
- Deep Fryer used in deep-fat frying of snacks such as crackers, chips, fries and kropecks
- Dough Mixer used in mixing preparation using changeable stirrers: bat, bud and hook
- Grain Grinder used in grinding grains such as corn, rice, mongo and oil seeds such as sesame and nuts
- Impulse Sealer used in manual sealing of pouches



Other Equipment Available

- Noodle Maker used in flattening dough and in shredding into desirable thickness
- Oil Presser used in separating oil from ground oil seeds
- Oven used in drying food material and in baking
- Single-screw Extruder used in converting grains into curls
- Vertical fill form seal machine used in packaging of solid (dried, ground or powdered) food and a wide variety of other products



Seminars/Trainings Conducted

Number of trainings

conducted: 6





Trainings Conducted

| Training | Date | Venue | Participants |
|-----------------------------------------------------------------------------------------------------|--------------|--------------------------------|--------------------------------------|
| UP ISSI Seminar Tour in the FIC | Aug 20, 2014 | CSU Carig, Tuguegarao City | MSMEs |
| Seminar on GMP and Food Safety in Fish Processing | Nov 20, 2014 | Sanchez Mira, Cagayan | Fishermen |
| Soya Processing | Nov 2014 | Cauayan, Isabela | Teachers |
| Hands-on-Training on Fish Processing (Bangus deboning, Sardines, fishball and Smoked Fish) | Dec 2014 | Sanchez Mira, Cagayan | Fishermen |
| Sustaining Development of the Food Sector thru FIC | Mar 25, 2015 | CSU Carig, Tuguegarao City | MSMEs |
| Improving Entrepreneurial Skills Through Livelihood Training | May 8, 2015 | Brgy. Gadu, Solana, Cagayan | Housewives/ Barangay Officials |

Trainings Conducted









- Number of MSMEs assisted: 22
- Number of LGUs assisted: 6



| | Clients/ MSMEs | Name of Product | Type of Assistance |
|--|-----------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|----------------------------------------------------------------------|
| | Dr. Perlita C. Tiburcio and NVSU | Tilapia Cream Soup *SUC | Product Quality Improvement: Packaging and Label Improvement |
| | Quirino State University | 1. Ready-to-eat Chevon in pouch: satay and curry 2. Ready-to-eat Banana blossom sisig *PDTC/SUC | Process Improvement: Processing ready-to-eat food using water retort |
| | Cagayan State University – Gonzaga Campus | Vacuum Fried Root crops: tugi, camote, taro, yam *PDTC/SUC | Product Development: Development of snacks using vacuum fryer |
| | Elmer P. Mallillin (Municipal Health Office of Solana, Cagayan) | Nutriblend (rice- mongo-sesame blend) *LGU | Product Development: Complementary feeding assistance |

| Clients/ MSMEs | Name of Product | Type of Assistance |
|-------------------------------------------------------------------|------------------------------------------------------|-------------------------------------------------------------|
| Hon. Diego Comillas (Brgy Caggay, Tuguegarao City, Cagayan) | Nutriblend (rice- mongo-sesame blend) *LGU | Product Development: Complementary feeding assistance |
| Hon. Perpetua Narag (Carig Sur, Tuguegarao City, Cagayan) | Nutriblend (rice- mongo-sesame blend) *LGU | Product Development: Complementary feeding assistance |
| Hon. Juan Perciano (Carig Norte, Tuguegarao City, Cagayan) | Nutriblend (rice- mongo-sesame blend) *LGU | Product Development: Complementary feeding assistance |
| National Nutrition Council Government NNC R02 | Vacuum packed dried fish *government agency | Packaging Improvement |

| Clients/ MSMEs | Name of Product | Type of Assistance |
|-----------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|
| BS Chemical Engineering Students of CSU-Carig | Powdered tomato juice *Students | Research Assistance: Spray dried juice using spray dryer |
| Marita R. Nicolas, Rural Improvement Club of Caroan | Dried fish products: espada, dadali, hasahasa, tuwel, sapsap, ginisang alamang, seaweeds, squid, dilis, alamang Bagoong/isda | Packaging and Labeling Assistance |
| Dominga O. Alluad, Demie's Native Cakes | Royal bibingka, Cassava bibingka, Cassava cakes | Packaging and Labeling Assistance |
| Myrna R. Cataluna, Kamavavaksan Nu Ivana | Meat products: tapa, tocino, longanisa, ham, lunis | Packaging and Labeling Assistance |

| Clients/ MSMEs | Name of Product | Type of Assistance |
|----------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|
| R&E Livelihood Project | Chips: sweet potato, garlic, banana, taro | Packaging and Labeling Assistance |
| Elisa T. Binasoy, Lemu Sur RIC | Peanut chocolate balls, Pastillas de Mani | Packaging and Labeling Assistance |
| Xina V. Vinalay | Peanut bars | Packaging and Labeling Assistance |
| Tessie Cuntapay, Magalang West RIC | Peanut butter | Packaging and Labeling Assistance |
| Arturo B. Tabbu, Lighthouse Cooperative * | Banana chips, peanut candy bar, sugar coated peanut, oven-baked peanut, carabao chicharon, rice cassava crackers | Packaging and Labeling Assistance |

| Clients/ MSMEs | Name of Product | Type of Assistance |
|------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------|
| Cynthia C. Bangloy, D'Bigfat Bakers | Cakes and pastries | Packaging and Labeling Assistance |
| Noel B. Pascua, Nutri grain foods | Petta mammon | Packaging and Labeling Assistance |
| Rogelio T. Tamayo, CSU Lallo | Cacao tart, buko tart, pineapple vinegar, cacao wine, lubeg wine, bignay wine, buko mini pie, cacao vinegar, coco shoot pickles, chocolate bibingka | Packaging and Labeling Assistance |
| Edna H. Bautista, Gadu Rural Improvement Cooperative | Papaya atchara, ampalaya atchara | Packaging and Labeling Assistance |
| Dominador Sp. Miguel, D.SP Miguel Ricemill * | Brown rice | Packaging and Labeling Assistance |
| Rogelio Yapit, R.T. Yapit Enterprises * | YapYap Orange Juice | Labeling Assistance |

*Small Enterprise Technology Upgrading Program (SETUP) Beneficiaries

Assistance extended to Students/Faculty/Firm

- 4 student researchers assisted
- 491 elementary and high school students visited and viewed the center with their 28 science teachers/chaperons
- 6 high school science teachers came to observe



Assistance extended to Students/Faculty/Firm

- BS Chemical Engineering, BS Food Technology and BS Chemistry students and faculty members use the center as laboratory for their research activities
- BS Electrical Engineering and BS Electronics Engineering classes are assisting in the maintenance of control systems

25 local firms assisted











Research assistance given to chemical engineering students in their study on spray dried tomato juice











Visit of students and teachers to the center



| 40.000.00 | | | | | |
|------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|--|--|--|--|
| Customers/ MSMEs | Name of Product | | | | |
| Dr. Pe <mark>rli</mark> ta C. Tiburcio and NVSU *SUC | Tilapia Cream Soup | | | | |
| Quirino State University *PDTC/SUC | Chevon in pouch: satay & curry Banana blossom sisig | | | | |
| Cagayan State University – Gonzaga Campus *PDTC/SUC | Vacuum Fried Root crops: tugi, camote, taro, yam | | | | |
| Elm <mark>er</mark> P. Mallillin (M <mark>un</mark> icipal Health Office of Solana, Cagayan) *LGU | Nutriblend | | | | |
| Hon. Diego Comillas (Brgy Caggay, Tuguegarao City, Cagayan) *LGU | Nutriblend | | | | |
| Hon. Perpetua Narag (Carig Sur, Tuguegarao City, Cagayan) *LGU | Nutriblend | | | | |
| H <mark>o</mark> n. Juan Perciano (Ca <mark>rig</mark> Norte, Tuguegarao City, Cagayan) *LGU | Nutriblend | | | | |
| National Nutrition Council Government NNC Ro2 *government agency | Vacuum packed dried fish | | | | |
| BS Chemical Engg Students of CSU-Carig *Students | Powdered tomato juice | | | | |

| Customers/ MSMEs | Name of Product |
|-------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------|
| Marita R. Nicolas, Rural Improvement Club of Caroan | Dried fish products: espada, dadali, hasahasa, tuwel, sapsap, ginisang alamang, seaweeds, squid, dilis, alamang Bagoong/isda |
| Dom <mark>ing</mark> a O. Alluad, Demie's Native Cake <mark>s</mark> | Royal bibingka, Cassava bibingka, Cassava cakes |
| Myrna R. Cataluna, Kamavavaksan Nu Ivana | Meat products: tapa, tocino, longanisa, ham, lunis |
| R& <mark>E</mark> Livelihood Project | Chips: sweet potato, garlic, banana, taro |
| Elisa T. Binasoy, Lemu Sur RIC | Peanut chocolate balls, Pastillas de Mani |
| X <mark>in</mark> a V. Vinalay | Peanut bars |
| Tessie Cuntapay, Magalang West RIC | Peanut butter |
| Delia C. Binasoy, Lemu Sur RIC | Papaya pickles, skinless adobo mani, sugar coated peanut, peanut polvoron |

| Customers/ MSMEs | Name of Product |
|---------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|
| Isabel P. Simangan, Divisoria RIC | Native longganisa |
| Arturo B. Tabbu, Lighthouse Cooperative | Banana chips, peanut candy bar, sugar coated peanut, oven-baked peanut, carabao chicharon, rice cassava crackers |
| Cynthia C. Bangloy, D'Bigfat Bakers | Cakes and pastries |
| No <mark>el B. Pascua, Nutri grain foods</mark> | Petta mamon |
| Rogelio T. Tamayo, CSU Lallo | Cacao tart, buko tart, pineapple vinegar, cacao wine, lubeg wine, bignay wine, buko mini pie, cacao vinegar, coco shoot pickles, chocolate bibingka |
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| Rogelio Yapit, R.T. Yapit Enterprises | YapYap Orange Juice |



QSU's second availment of water retort utilization for their chevon in pouch





NNC Director's availment of vacuum packaging for her vacuum sealed dried fish







csU-Gonzaga, through PADTC Coordinator Quirino Jara, availed FIC service for the vacuum frying of their root crops (taro, yam, sweet potatoes: white & violet, and tugi) on November 17 and 18, 2014.







CSU-Gonzaga, through PDTC Coordinator Quirino Jara, availed FIC service for the spray drying of pineapple juice extract on June 3,201

Physical Improvements







Physical Improvements













Facility/Equipment Visit





DOJ Sec. Leila De Lima and DOST Sec. Mario Montejo visit the processing area during the Science Nation R02 in March 2015

Facility/Equipment Visit



Product Display











Product Tasting









Products Developed



Complementary Feeding Program under PINOY



Republic of the Philippines

Cagayan State University
Carig Campus
Carig, Tuguegarao City, Cagayan



Department of Science and Technology R02
Carig, Tuguegarao City

MEMORANDUM OF AGREEMENT

KNOW ALL MEN BY THESE PRESENTS:

This Memorandum of Agreement made and entered into by and b

The CSU-DOST Innovation Center with principal address at Carig Sincity, Cagayan represented herein by the Campus Executive Office Manager, DR. ARTHUR G. IBAÑEZ hereinafter referred to as Innovation Center;





Networking & Linkaging













The Center will be presenting this month to **DSWD** some of the products, which were developed using the HITS Equipment, considered as emergency/disaster food packs.



Packaging & Labeling Designs



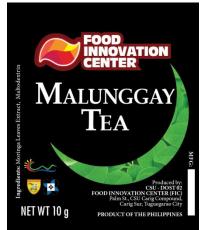
















Packaging & Labeling Designs















Resource Generated

| Sources | Amount |
|----------------------------------|-----------|
| Equipment Utilization Fee | |
| Vacuum Fryer | 3,118 |
| Water Retort | 5,462.25 |
| Spray Dryer | 1,857.50 |
| Vacuum Packaging Machine | 141 |
| Complementary food production | 1,200 |
| Packaging and Labeling | 63,216 |
| Lakbay-Aral | 1,800 |
| Programs | |
| PINOY | 910,058 |
| CVIERDEC | 350,000 |
| | |
| TOTAL | 1,336,853 |

IPR Applications



Pampasingo Ginisa Mix SoA No.: 0004720150165248
Cagayan Blend 0004720150165255
Kamasimix 0004720150165222
Hearty Fry 0004720150165230
Valley Green 0004720150165263



IPR Applications

Three (3) registered trademarks of 2014



NUTRICURLS®

Rice-mongo-malunggay curls

SoA No.: 0004720140100792



S-TART®Soybean-seaweed tart

0004720140100800



NUTRON®Peanut polvoron with malunggay

0004720140100818



IPR Applications

Utility Model application for Vacuum Fried (Crispy) Pinakbet is on process.



A number of entrepreneurs are interested on this innovated ethnic food and are willing to enter through MOA and or contract research with the Center.





Staff attended the "Training on the Operation and Maintenance of Doston Developed Food Processing Equipment" in May 4-15, 2015





FIC personnel attended Training on 5S on February 10, 2015 as a distant preparation for the Center's ISO certification.



Food Processing/Preservation and Operations of DOST Developed Food Processing Equipment in the Regions

CSU-DOST02 FIC, CSU Carig Campus, Carig Sur, Tuguegarao City, Cagayan, October 8-13, 2014

Training of FIC Personnel on the Operation of DOST Fabricated Processing Equipment

Food Processing Innovation Center (FPIC), PWC of Davao, Matina, Davao City, September 8-16, 2014

Training Course on "Overview of Food Preservation and Packaging Methods for Product Development"

National Food Authority – Food Development Center, FTI Complex, Taguig, August 20 to 22, 2014

Trainer's Training on Food Processing/ Preservation and Operations of DOST Developed Food Processing Equipment in the Regions

Food Processing Division, ITDI DOST, DOST compound, Bicutan, July 22 to 24, 2014

Consultative Meeting for the Food Innovation Center Project Candida Room, Pulsar Hotel, July 9 & 10, 2014

Workshop on Food Technology Innovation "Managing It Our Way" By Technology Research Institute (TRC)

CICS Conference Hall, CSU-Carig, July 7 to 9, 2014

Seminar-Workshop on "The Requirements for GMP Certification thru Sanitation Standard Operating Procedures (SSOP)"

CICS Conference Hall, CSU-Carig, June 11 & 12, 2014

Training on 5S and Communications Management

CICS Conference Hall, CSU-Carig, May 28, 2014

Sensory Evaluation Techniques

DOST RO2, February 19 & 20, 2014

Consultative Meeting with Researches of the Cagayan State University System

CICS Conference Hall, CSU-Carig, February 11, 2014

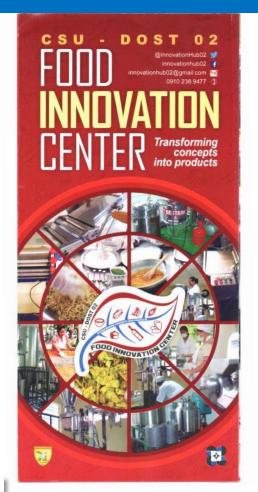
Innovation Center Strategic Planning

El Cielito Hotel, July 25, 2013













Food-Innovation-Center

Addan Instant Pinakbet

NI MARIO ADELMO B. CABREROS

Iti apagkirem, addan sidam a pinakbet. Madika pay?

AKARAMANKAYON ti instant pinakbet a mabalin pay a nasarangsang a masaramsam?

Ala, asidegen a mailako ken magatang kadagiti tiendaan, grocery store ken mall daytoy naimas ken pagaayat a lutotayo nga Ilokano.

pagaayat a lutotayo nga Ilokano.
Iti panagpasiar ni Department of
Science and Technology (DoST) Secretary Mario Montejo idiay Food Innovation
Center ti Cagayan State University-Carig campus, kas paset ti Science Nation
tour iti Region 2 (Cagayan, Isabela ken Nueva Vizcaya) idi Marso 22-26, impakita
da Dr. Urduja Tejada, Regional Director ti DoST-Region 2 ken Dr. Romeo Quilang,
presidente ti CSU, dagiti kabaruanan a makina a kas iti water retort, spray

produkto dagiti mannalon ken mangngalap, kas iti nasao a pinakbet.
Kinuna ni Dr. Tejada a babaen iti vacuum dryer, mapagango wenno maikkat ti
danum ngem agtalinaed dagiti nutrients ken porma dagiti kangrunaan a nateng
(okra, karabasa, tarong, paria ken utong). Babaen met ti spray dryer, mapulbos
dagiti dadduma pay a ramen a kas iti bugguong, lasona, bawang, laya ken
napagango a karne ti baboy (mabalin a sitssron wenno bagnet).

dryer, pulverizer/grinder ken vacuum deep fryer/dryer a mangproseso kadagiti

"Ikkan laeng iti napudot a danum sa ilaok dagiti napulbos a ramen," inlawlawag ni Dr. Urduja. "Kalpasan ti sumagmamano a minuto, mabalinen ti mangisakmol iti innapuy kakuyog daytoy naimas nga instant pinakbet," innayonna.

"No saan a pinakbet, mabalin met a saramsamen lattan," innayon ni Dr. Archimedes Articulo, executive director ti nasao a campus. Kinunana a nabangon daytoy FIC babaen ti Small Enterprise Technology Upgrading Program wenno SETUP ti DoST.

Impakaammona a mabalin ti umutang wenno bumulod iti SETUP dagiti babassit nga industria ken LGU tapno makagatang iti kabaruanan a makina para iti naparpardas ken ad-adu a produksion kasta metten a mabalin a maipagpannakkel iti sangalubongan wenno world class dagitoy. Awan interes wenno ti laeng gatad ti binulod ti bayadan, kinuna pay Dr. Articulo.

Impakaammo met ni Engr. Denis Policar, mangimaton iti Industry Assistant Unit ti FIC, nga adun dagiti negosiante ti nagkuna nga interesadoda nga i-commercialize daytoy instant pinakbet.

Kinuna pay Policar a babaen ti moderno a makina wenno ramit iti FIC, mabalin a maaramid ti kamote chips, noodles a karabasa, kalamansi juice, napulbos a marunggay, saluyot, carrot ken dadduma pay a nateng, ken bungbunga a kas iti arius a makita laeng idiay Batanes, lames ken karne.

"Maproseso dagitoy tapno napintas ti kalidad ti produkto wenno world class ken tapno agbayag ti biagda iti pannakaidulinda," innayonna.

TI FIC ket agserserbi a kas research ken training center para kadagiti estudiante ti nasao a campus kasta metten kadagiti mayat nga agnegosio. Malaksid iti panagproseso kadagiti nadumaduma a produkto, maisuro pay ditoy dagiti nasken wenno kangrunaan nga addang iti panagnegosio a kas iti packaging ken labeling.

Insayangkat ti DoST daytoy Ramdam Na Agham Science Nation tour tapno maipaganetget ti panagaramat iti siensia ken teknolohia; iti kasta, dumakkel ti produksion a maipagpannakkel iti sangalubongan, maaddaan iti trabaho ket rumang-ay ti biag dagiti agindeg iti komunidad kasta metten a rumang-ay ti lokal ken nasional nga ekonomia.

Ti FIC iti CSU ti maikadua iti pagilian. Immuna ti FIC idiay Davao City.—O

38 Bannawag Mayo 18, 2015

Kangrunaan a Magasin Dag



On the May 18, 2015 issue of the Bannawag, Vacuum Fried (Crispy) Pinakbet was featured.





CSU CARIG, DOST MANAGE FOOD INNOVATION CENTER

With the mandate of the Department of Science and Technology "to provide programs and projects that will enhance productivity or the country thereby improving the quality of life of the people it serves", DOST Region 2 forged an agreement with Cagayan State University in the creation of the Regional Food Innovation Center in April 2013 at CSU Carig Campus.

Dubbed as Cagayan State University and Department of Science and Technology Regional Office 02 Food Innovation Center, FIC provides an avenue for faculty and students to showcase their products particularly in food technology. Food products like Nutriblend, a food supplement for young children, had been put on sale. Other products like tart, rice curls and beverages have been studied and some have received trademarks recently.

FIC also provides a common service facility to Food Technology faculty members and students of CSU-Carig Campus in terms of food innovation, micro toll processing, packaging, consultancy and advisory services so that they will conform to international standards. Moreover, it organizes trainings and



seminars and workshops regarding food innovation and production such as "Workshop on Food Technology Innovation" "Managing Region 02", "Trainer's Training on Food Processing/ Preservation and Operations of DOST Developed Food Processing Equipment in the

DOST and CSU function together in order to reach the optimum operation of FIC. DOST provides fund support for the

Through the official newsletter of CSU Carig Extension Office, the FIC as a common service facility is being promoted especially to faculty researchers.









Tour of SETUP Beneficiaries after the presentation "Sustaining Development of the Food Sector Thru FIC" on March 25, 2015



"Lakbay Aral" of post-graduate students of Dir. Urdujah A. Tejada on January 24, 2015 which includes FIC services promotion, hands-on workshop on processing, and GMP seminar and consultation









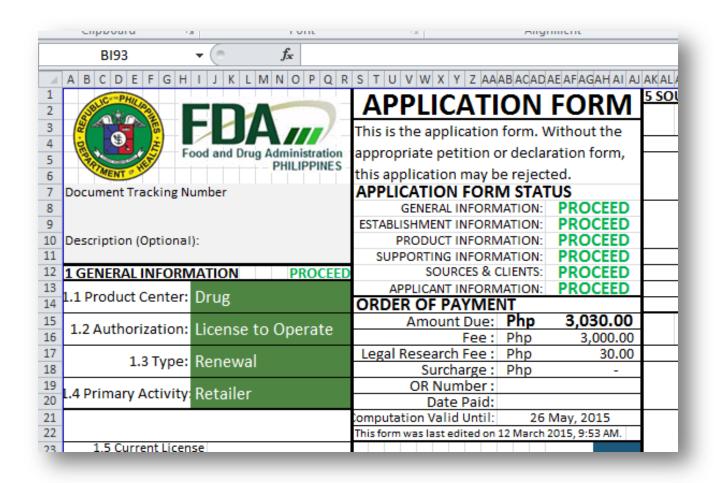
"Lakbay-Aral" of 6 HS teachers and 491 students on March 23-24, 2015 wherein equipment, products/processes, and services were presented.



Hosted by FNRI on February 5, 2015 at GSO of Provincial Capitol, FIC services were promoted to representatives of different LGUs in Cagayan.



Certifications Applied









The Center started filing last month to FDA for a license to operate (LTO); preparations of necessary documents for GMP, HACCP, and ISO certifications will follow.

Record Keeping

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| Remar | 5 | (20 mins interval) | Time (minute | s) | Tempera | ature (°C) | Pressure (cmH | g) Humi | idity (% RH) |
| | 6 | Start | 0 | | | | 70 vacuum | | |
| | 7 | | | | | | | _ | - |
| | 9 | | | - | | | | | |
| Opera | 10 | | | | | | | | |
| | END FEED | De-oiling | | | | | 70 vacuum | | |
| | BLEED (WATER) | Stirring | | | | | 70 vacuum | | - |
| Checke | SAMPLE DILUTED | Unloading | | | | | 76 | | |
| LITEURE | COOL DOWN | Post-operation Moni | toring | | | | | | |
| | STOP BURNER | Process | Time (minute | s) . | Tempera | ature (°C) | Pressure (cmH | g) Humi | idity (% RH) |
| | STOP PUMP | Cooling | | | | | 76 | | |
| | COOL DOWN | Weighing | | | | | 76 | | |
| | STOP BLOWER / O | Oil Temperature Coo | ling | | | | Problems Enco | ountered | |
| | MANUAL COLLECT | Checkpoint | Time/Date | | Tempera | ature (°C) | | | |
| | RECOVERED | Cool down start | | | | | | | |
| | COOL PRODUCT II | Cool down end | | | | | | | |
| | ☐ PACK THE PRODU | Final Product | | | | | Product Rema | rks | |
| | ☐ LABEL THE PROD | Final Mass | Mass Reduce | d | % Mais | ture loss | | | |
| | 0 | Qty Unit | wiass reduce | u | 70 IVIUIS | rais 1022 | | | |
| | Operated by: | | | _ | | | | | |
| | | | | | | | | | |

Operation log sheets personalized for every HITS equipment.

Additionally, costing of products developed, material balance, and product process flow are presently being conducted.



ORGANIZATIONAL STRUCTURE

